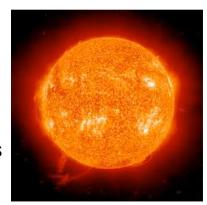


The Energy Solution: SunCell®

- Continuous power source, developed with proprietary technology
- Non-polluting: by-product is harmless lower energy state of hydrogen called Hydrino®, lighter than air, vents to space
- System is sealed with H₂O fuel injected with recirculated silver or gallium, absolutely safe materials and operation
- Capital cost estimated at \$50 per kW at production power & scale, versus \$3,463 for solar
- No Metering: Electricity sold at about \$0.05 per kWh
 via a per diem lease fee.
- Low operating cost, only consumable is minimal amounts of water
- Scalable from 10kW to 10 MWs
- Initially heating applications, stationary electric, developing to motive





SunCell Economics



Current Annual Gross Earning Capacity of Any Electrical Generator:

o \$1/W

Capital Cost:

o \$60/kW

Life Span:

 \circ 20 years

Capital Cost Annually:

o \$3/kW

Solar Capital Cost (2013):

o \$3,463/kWa

Maintenance Cost:

o \$1.20/kW

Generation Cost:

o \$0.001/kWh



ahttp://www.nrel.gov/analysis/tech_lcoe_re_cost_est.html



SunCell® CPV Cost Drops Dramatically with Scale

- For SunCell units of ~>100 kW, the cost per kW is essentially that of the PV converter component.
- At a volume of ~100 MW/yr, the SunCell® CPV converter is estimated to cost less than \$75 per kW (2000 Suns concentration, 30% efficiency) and less than \$20 per kW (10,000 Suns concentration)
- At 10 GW annual production which is equivalent to the global annual deployment of c-Si solar, the cost of SunCell® CPV converter is estimated to cost less than \$32 per kW (2000 Suns concentration) and less than \$6 per kW (10,000 Suns concentration)

(Kelsey Horowitz, "A Bottom-up Cost Analysis of a High Concentration PV Module", CPV-11, 2015; NREL/PR-6A20-63947)





Solar Power



Solar cells have been optimized over five decades at a cost of more than one trillion dollars to convert sunlight into electricity. The capital cost of solar power is high due to the low power density of sunlight at the Earth's surface. Acres of land need be covered by panels to harvest a meaningful amount of power; thus, the appropriate namesake: "solar farm".





Solar Power



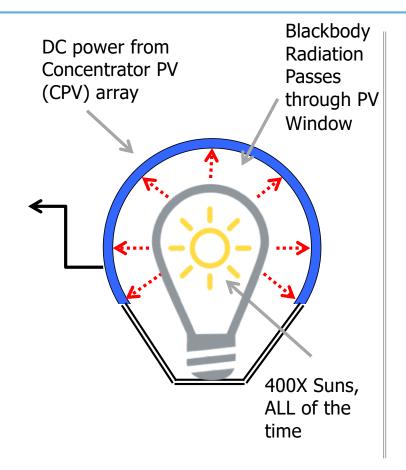
To reduce costs by reducing the solar panel coverage area, less-expensive sunlight concentrators are employed to increase the sunlight intensity to a thousand times natural intensity. Concentrator solar cells typically comprise three layers or junctions engineered to be responsive to a selected wavelength region of the Sun's spectral emission such that the triplet set covers a substantial portion of the total emission, and the conversion efficiency is greater with higher concentration.

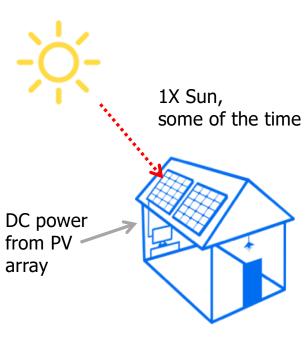
Due to the same low incident light concentration from the Sun, the typical scale is 100 MW on 250 acres (about 1 million m²)



SunCell® vs Solar PV







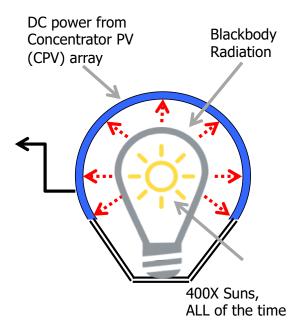


Product Development Foundation

- SunCell blackbody radiation resembles the emission of the Sun
- Blackbody temperature is adjusted to more closely match the response spectrum of commercial PV
- Rapid, low cost development approach

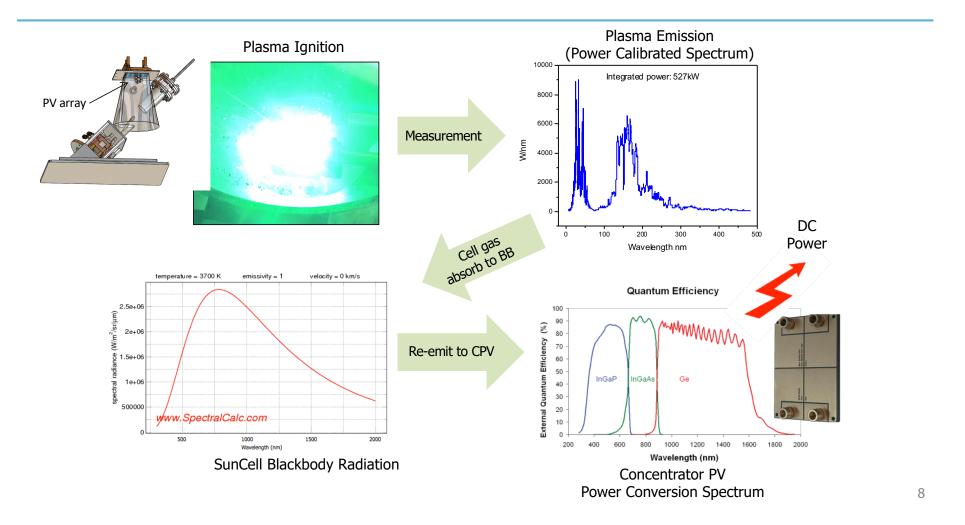
Established Foundation

- Theory solved, IP filings
 - Light source demonstrated
 - Internally certified
 - Externally certified
- Advanced thermophotovoltaic (CPV)
 - Suppliers selected
 - CPV cell design
 - Dense receiver array design
- SunCell radiator design
- Costed bill of materials
- Continuous Light source prototypes



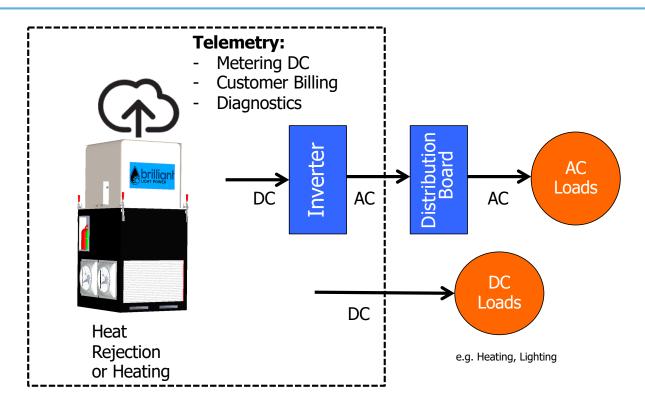
Spectral Emission in the High Energy Region Only







SunCell Turnkey System (Basic)



The SunCell® can support either direct DC loads or AC loads with the addition of standard inverter technology as used by the solar industry today.

SunCell® vs Solar PV



An autonomous SunCell operating at up to 10,000 Suns requires 75,000 times less area and complexity than a matched conventional solar power station.

SunCell

11 MW



 1 m^2

Planta Solar 10, Sevilla, Spain

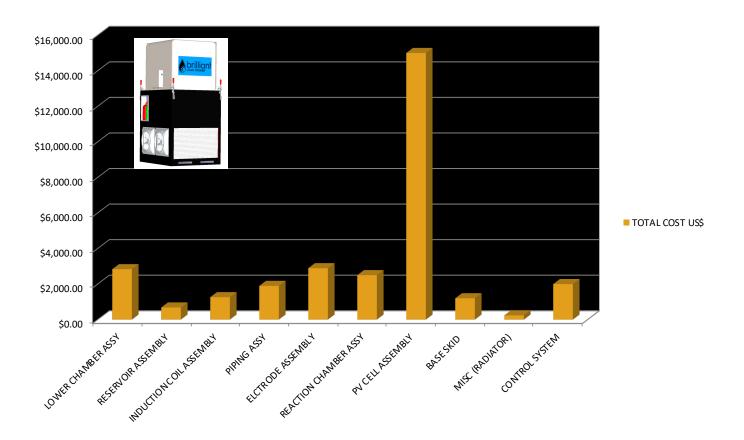
11 MW



75,000 m² (nrel.gov)



250 kW COST ANALYSIS FOR EACH ASSEMBLY



COST ANALYSIS FOR FIRST OF A KIND 250KW

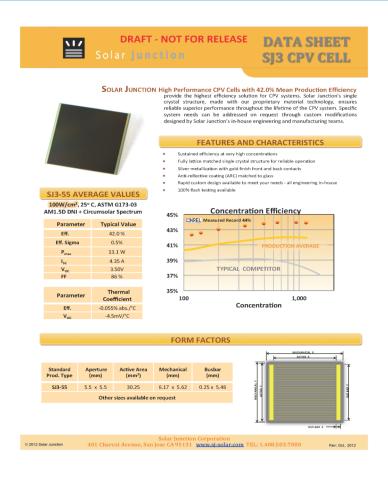


(2000 Suns)

DESCRIPTION	TOTAL COST US\$
DESCRIPTION	\$2,837.60
LOWER CHAMBER ASSY	\$2,637.00
RESERVOIR ASSEMBLY	\$684.17
INDUCTION COIL ASSEMBLY	\$1,261.00
PIPING ASSY	\$1,897.00
	\$2,893.00
ELCTRODE ASSEMBLY REACTION CHAMBER ASSY	\$2,500.00
PV CELL ASSEMBLY	\$15,000.00
BASE SKID	\$1,200.00
MISC (RADIATOR)	\$236.00
CONTROL SYSTEM	\$2,000.00
TOTAL COST	\$30,508.77

Triple Junction CPV Cell





Triple Junction CPV Dense Array





Advanced Dense Array Module (ADAM)

Product Type: Concentrator Triple Junction Solar Cell

Module - 3C30M

Application: Concentrating Photovoltaic (CPV) Sytem for

Dish Application



AZUR SPACE's Advanced Dense Array Module (ADAM) is intended to be used in HCPV receivers AZUR SPACES Advanced Dense Array Module (ADAM) is intended to be used in HCPV receiver's with reflective optics, e.q. perabolic intrins it to consists of a two-dimensional array of high efficiency solar cells mounted on a cooling element. Electrical protection of solar cells against reverse voltage is provided by bypass diodes. The solar cells and diodes within ADAM are completely interconnected and only electrical connection to the external circuity and connection to cooling system shall be provided by system integrator. For requested thermal management of the module, an active liquid cooling system is necessary. The ADAM module has to be protected against all environmental influences (e.g. water, humidity, dust, pollution, etc.).



Design and Mechanical Data

Base Solar Cell Material GalnP/GaAs/Ge on Ge substrate Base Cooler Material AR Coating Solar Cell Module Size Copper and AIN Ceramic TiO_y/Al₂O_x 17,8 cm x 12,7 cm

Module Active Area 11,77 cm x 12,1 cm = 142,417 cm² Cooler Thickness without fittings Cooler Thickness with fittings Cooler Thickness with fittings Ca. 2,9 cm Ca. 3,4 cm

Electrical plus contact Electrical minus contact suitable for clamp process suitable for clamp process



Typical Electrical Data

(Measurement condition: 1.5 AMd - 1000 W/m² (ASTM G 173-03), T = 25° C)

Sun	I _{sc}	V _{oc}	I _{MPP}	V _{MPP}	P _{mpp}	FF	η
concentration	[A]	[V]	[A]	[V]	[kW _{mpp}]	[%]	[%]
x 700	53	76	50	64	3,20	79,5	

Bypass diode protection is provided for each segment.

Inhomogeneous illumination, a lower light intensity or higher temperatures will reduce the power



Typical Temperature Coefficients of Solar Cell (@ 500 suns) Temperature range (25 – 80°C)

Parameter	(Δ Iso / Iso(25°C)) / ΔΤ	(Δ V _∞ / V _{∞(25°C)}) / ΔT	(
value	0,074 %/°K	-0,137 %/°K	- 0,106 %/°K



Triple Junction CPV Dense Array Cont'd





Recommended Cooling Unit

Wafer connection: 2 inlet and 2 outlet fittings on the rear side Wafer flow rate: 14 – 18 l/min

Pressure drop: 0,3 bar @ 15 l/min
Max. water inlet temperature: 60° C
Max. system peak preassure: 3 bar

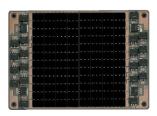
Failure of cooling unit or interruption of cooling flow has to be avoided, otherwise damage will result within seconds.

Thermal Power Output

At 700 sun concentration approximately ~ 6 kW



Picture of Front Side



Picture of Rear Side



Water Inlets

Water Outlets

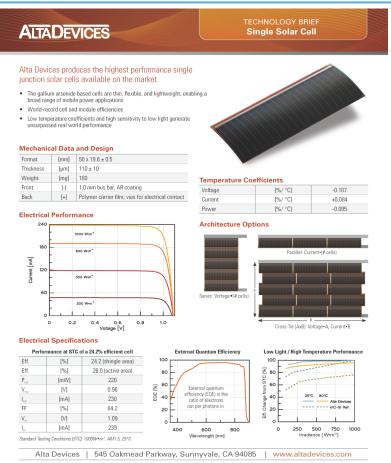
Order information

ADAM fittings	picture	SAP-Material number for order	
with thread connector outer thread: M20 inner thread: G 1/4 height: 2 cm		80563	
with hose connector (20 mm outer tube diameter)		80420	



GaAs Solar Cells







Silicon Concentrator Cells and DRAs

Initial Products:

- Commercially available cells
- Concentration 500 Suns
- Lower Efficiency 30% versus 45%
- Better fit with SunCell Generator System Requirements
 - Less demanding cold plate solutions
 - Higher operating temperature (smaller and less costly cooling equipment)
 - Lower cost
 - Existing Si cell manufacturing capacity







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