SCIENTIFIC TEST REPORT

Completed by:

Dr. Nick Glumac Mechanical Science & Engineering Department University of Illinois, Urbana-Champaign 1206 West Green Street Urbana, IL 61801

Testing completed for:

Blacklight Power Inc. 493 Old Trenton Rd. Cranbury, NJ 08512

> Date of Testing: April 2014





Abstract

Three samples of $Cu(OH)_2$ and $FeBr_2$ mixtures, and two samples of FeOOH were tested using DSC here at UIUC. Samples were measured and mixed here on-site and tested in the university DSC lab. Indium calibrations were included in the test series to calibrate the instrument response. $Cu(OH)_2/FeBr_2$ samples yielded 101, 143, and 148 J/g irreversible exothermic peaks around 150 °C. FeOOH samples yielded 135 and 125 J/g exothermic peaks near 265 °C. All measured values are far more exothermic than the predicted thermochemistry.

Instrument Information

The instrument used was the Perkin Elmer Diamond DSC pictured below. This is the same system as used previously. The software used for instrument control was Pyris. The system had the following specifications:

- DSC Type: Power-compensation temperature null principle. Measures temperature and energy directly, rather than differential temperature (DT).
- DSC Cell: Independent dual furnaces constructed of platinum-iridium alloy with independent platinum resistance heaters and temperature sensors with furnace mass less than 1g.

Temperature Sensor: Distributed, Platinum Resistance Thermometers for best linearity.

- Temperature Range: -70 °C to 730 °C
- Calorimetry Accuracy / Precision: < +/- 1% / < +/- 0.1%
- Scanning Rates Heating/Cooling: 0.01 °C to 500 °C/min



Testing Conditions

For all tests, the conditions were as follows:

Equilibrate at 30 °C for 15 minutes Heat to the peak temperature at 10 °C/min Cool back to 30 °C at 10 °C/min Equilibrate at 30 °C for 10 minutes.

Peak temperatures were as follows: Indium calibrations: 280 °C, Cu(OH)₂/FeBr₂: 300 °C, FeOOH: 400 °C.

The tests used gold plated, pressure sealed crucibles from Perkin Elmer, prepared according to the instructions provided by the manufacturer. The only material in contact with the samples was gold.

The experiments were conducted in two stages, with a four test series followed by a three test series. Each test had a separate indium calibration. Conditions for the test series are as follows:

<u>Series 1:</u> Indium calibration: 7.3 mg Cu(OH)₂:FeBr₂: 6.0 mg Cu(OH)₂:FeBr₂: 10.2 mg FeOOH: 11.6 mg

Cu(OH)₂:FeBr₂ samples were extracted from larger, hand-mixed mixture of mass ratio 1:2.36.

<u>Series 2:</u> Indium calibration: 9.3 mg Cu(OH)₂:FeBr₂: 12.0 mg FeOOH: 9.9 mg

Cu(OH)₂:FeBr₂ sample was extracted from larger hand-mixed mixture of mass ratio 1:2.37.

Results

Results are shown in the appended plots. Indium calibrations were fairly straightforward and showed the expected peaks on heating and cooling. These peaks were used to extract the system constant. The linear background assumption was typically sufficient for these tests.

Cu(OH)₂:FeBr₂ mixtures showed a sharp exotherm at around 150 °C, with a shoulder at around 135 °C, and another shoulder or separate peak at 170 °C. These tests were typically processed with a quadratic fit, which was performed separately on first and second peaks in cases where the two peaks were resolved. This approach to background is conservative (i.e. yields a weaker exotherm than a linear approximation). All exothermic features were irreversible and did not appear in the cooling traces. The results for these tests were as follows:

Series	Sample Mass(mg)	Mass Ratio	Heat Release (J/g)
1	6.0	2.36	101
1	10.2	2.36	143
2	12.0	2.37	148

FeOOH samples showed a single, broad, cleanly resolved, irreversible exotherm at 260 °C in both test series. Sample masses of 11.6 and 9.9 mg yielded 135 and 125 J/g heat release.

Analysis:

BLP provided the calculations shown below for the theoretical energy output from these systems.

Table A.	Theoretical	calculation f	or maximium	energy release	from therma	al decomposition	of FeOOH.
----------	-------------	---------------	-------------	----------------	-------------	------------------	-----------

	DSC-Perkin Elm	er: 101413JH1	(sample 1), FeOOH + Ar				
Reactant	FeOOH				∆E, J/g	Excess energy, J/g	Energy Gain
quantity, mg	6.30				-158.46	-106.77	3.07
quantity, mmol	0.0708						
	Assumed Reaction	Energy, kJ/reaction	FeOOH consumed, mmol	FeOOH left, mmol		Energy out, J	theoretical energy, J/g
2FeOOH = Fe2O3 +H2O		-9.20	0.0708	0.0000		-0.33	-51.69

Table B. Theoretical calculation for maximium energy release from chemical reaction of Cu(OH)2 +FeBr2.

DSC-Perkin Elmer: 101413JH2 (sample 2), , Cu(OH)2 + FeBr2												
Reactant	FeBr2.	Cu(OH)2								∆E, J/g	Excess energy, J/g	Energy Gain
quantity, mg	5.70	2.40								-243.79	-180.52	3.85
quantity, mmol	0.0264	0.0246										
HOF, dH (KJ/mol)	-249.80	-450.00										
						0.00						
Product	Fe(OH)2	CuBr2	Fe2O3	FeBr2.2H2O	CuBr	Cu2O	FeO	HZO	HBr (g)			
HOF, dH (KJ/mol)	-574.00	-141.80	-822.20	-861.40	-104.60	-168.60	-272.00	-285.80	-36.30			
									0(011)	F- P-0		
Assumed Reaction I k		Energy, kJ/reaction	FeBr2 used, mmol	used, mmol			2 left, mmol	left, mmol	Energy out, J	theoretical energy, J/g		
Cu(OH)2 + FeBr2 = Fe(OH)2 + CuBr2 -16.00			-16.00	0.0246	0.0246			0.0000	0.0018	-0.39	-48.62	
10Cu(OH)2+9FeBr2 =												
2Fe2O3+5FeBr2.2H2O+8CuBr+Cu2O+3/2 -208.20			0.0222	0.0246			0.0000	0.0043	-0.51	-63.27		
02												
3Cu(OH)2 + 3FeBr2 = Fe2O3 + FeO + 3CuBr + 2H2O + 2HBr + 1/2 Br2			47.40	0.0246	0.0246					0.39		

The calculations for FeOOH are probably too exothermic. Following reference [1], most pathways of decomposition of either FeOOH phase to most phases of Fe₂O₃ and water are endothermic. Indeed two previous studies on DSC of γ -FeOOH showed endotherms at around 260 °C, where we observe exotherms [2,3]. This is quite peculiar. Our results differ significantly from previous published work.

For the copper hydroxide/iron bromide mixture, the analysis seems reasonable, and the experiments are far in excess of any reasonable product pathway for species with known thermodynamic data. There is some uncertainty in the hydrate heats of formation, and other

possible species may exist. In addition, a botallackite-type product (with Br instead of Cl) may be present, though I have been unable to find thermochemistry (heat of formation) for such a product, though other studies of $Cu_2(OH)_3Br$ are presented in the literature. Still, one would have to find an exothermic pathway far more energetic than the proposed pathways in order to account for the DSC results.

References

[1] Yannick Cudennec, André Lecerf, "Topotactic transformations of goethite and lepidocrocite into hematite and maghemite, Solid State Sciences 7 (2005) 520–529.

[2] A. R. Dinesen, C. T. Pedersen and C. Bender Koch, "The thermal conversion of lepidocrocite (γ -FEOOH) revisited," Journal of Thermal Analysis and Calorimetry, Vol. 64 (2001) 1303-1310

[3] Rosario Gomez-Villacieros, Lourdes Hernan, Julian Morales, And Jose L. Tirado, "Textural Evolution of Synthetic γ -FeOOH during Thermal Treatment by Differential Scanning Calorimetry," Journal of Colloid and Interface Science, Vol. 101, No. 2, October 1984, 392.



FeBr₂ + Cu(OH)₂, 2.36:1 mass ratio, 6.0 mg total mass



 FeBr_2 + Cu(OH)₂, 2.36:1 by mass, 10.2 mg total

X Data











Copper Hydroxide:Iron Bromide; 12.0 mg; 1:2.37 by mass

